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# ROTARY POSITIONERS

## ABOUT ROTARY POSITIONERS

### High-Precision Rotary Positioners

SmarAct is offering different piezo-based rotary positioners with unlimited rotation. The motors define the strength and speed, the used sensor the closed-loop resolution, whereas the bearing defines the size and rigidity of the rotary positioner.

Some rotary positioners are based on four-point bearings. For example the SR-1908 rotary positioner is very compact and provides a 7 mm aperture, which makes it suitable for applications with limited space.

The SR-2013-S is an exceptionally compact, closed-loop nano positioner which can be delivered in a non-magnetic version, with an integrated preloaded ceramic bearing.

The SR-4513, SR-5714 and SR-7021 rotary positioners are based on crossed roller bearings. The SR-4011, SR-7012 and SR-12012 are based on deep groove ball bearings. All of these rotary positioners are very rigid and allow high loads to be applied.

Product Line		SR											
Positioner Series		SR-1908	SR-2013	SR-2812	SR-4011	SR-4513	SR-5018	SR-5714	SR-5714C	SR-7012	SR-7021	SR-12012	
Mechanical	blocking torque [Ncm]	≥ 0.5	≥ 0.5	≥ 3	≥ 5	≥ 5	≥ 7	≥ 7	≥ 5	≥ 10	≥ 10	≥ 15	
	max. normal force [N]	5	3	3	10	20	20	25	25	25	25	20	
	dimensions [mm <sup>2</sup> ]	24.7 x 20	25.5 x 20	37.5 x 30	40 x 40	45 x 45	50 x 50	57 x 57	57 x 57	70 x 70	90 x 90	120 x 120	
	height [mm]	8.5	10.2	12	11	13.5	16.5	14	13.75	12	21	12	
	weight [g]	13	11	35	60	89	100	110	105	100	400	320	
	aperture [mm]	7		9	9	8	8	25	25	30	25	82	
	stage diameter [mm]	19	15	28	31	36	41	57	48	60	70	110	
Open-Loop	travel [°]	∞	∞	∞	∞	∞	∞	∞	∞	∞	∞	∞	
	step width [m°]	0.3 .. 3	0.3 .. 3	0.3 .. 3	0.3 .. 2	0.3 .. 3	0.2 .. 2	0.2 .. 2	0.2 .. 2	0.2 .. 2	0.2 .. 2	0.3 .. 1.5	
	scan range [m°]		≥ 8	≥ 4	≥ 4	≥ 4	≥ 3.8	≥ 2.3	≥ 2.3	≥ 2.5	≥ 3.1	≥ 4.0	
	scan resolution [μ°]		< 2	< 1	< 1	< 1	< 1	< 0.5	< 0.5	< 0.5	< 0.5	< 1	
	angular speed [°/s]	≥ 45	≥ 45	≥ 25	≥ 15	≥ 15	≥ 15	≥ 9	≥ 9	≥ 9	≥ 9	≥ 10	
Closed-Loop	max. frequency [kHz]	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5	18.5	
	sensor types			-S	-S	-M, -L, -S	-I, -M, -L, -S	-M, -L, -S	-S	-S	-S	-S	-S
	closed-loop resolution [μ°]	-M	MCS (H)CU			500 1000	500 1000	500 1000					
		-L	MCS (H)CU			60 1000	60 1000	60 1000					
-S		MCS		25	25	15	15	15	15	15	15	5	
vacuum compatibility		HV	HV, UHV	HV, UHV	HV	HV	HV	HV	HV, UHV	HV	HV, UHV	HV	

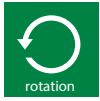
# ROTARY POSITIONERS

## SR-1908

### High-Precision Rotary Positioners



resolution  
< 300  $\mu^\circ$



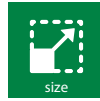
rotation  
 $\infty$



normal load  
5 N (500 g)

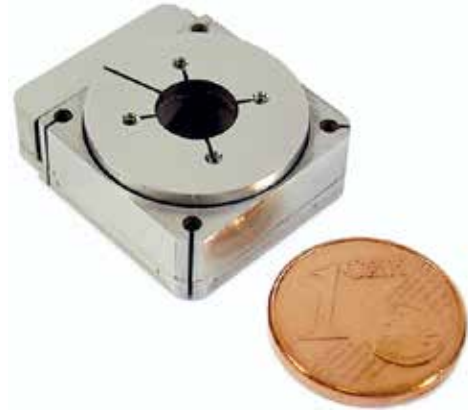


vacuum  
 $10^{-6}$  mbar

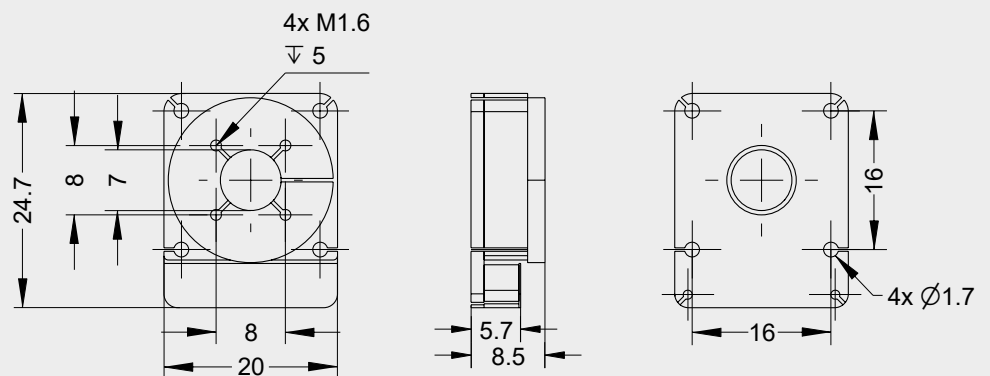


size  
24.7 x 20 x  
8.5 mm<sup>3</sup>

Mechanical Properties	
blocking torque $M_B$	0.5 Ncm
max. normal force $F_N$	5 N
positioner dimensions	24.7 x 20 x 8.5 mm <sup>3</sup>
stage diameter	$\varnothing$ 19 mm
aperture	$\varnothing$ 7 mm
weight	13 g
Positioning	
travel	$\infty$
step width	0.3 - 3.0 m $^\circ$
angular velocity	45 $^\circ$ /s
max. frequency	18.5 kHz
Materials and Vacuum Options*	
steel base (-ST)	
hard end stops, sample stub holder	
-HV ( $10^{-6}$ mbar)	



The SR-1908 is SmarAct's smallest standard rotary positioner. The very robust stainless steel bearing together with an aperture of 7 mm enables a broad range of possible applications.









Linear dimensions are given in mm.

\* positioner dimensions, mounting holes and travel range may vary and can be customized

# ROTARY POSITIONERS

## SR-2013

### High-Precision Rotary Positioners

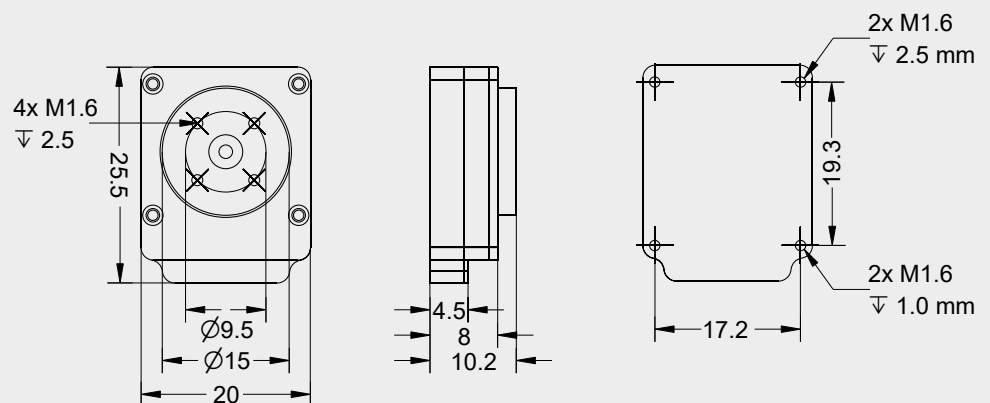
 resolution	 rotation	 non magnetic	 normal load	 vacuum	 size
< 2 μ°	∞	available	3 N (300 g)	10 <sup>-11</sup> mbar	25.5 x 20 x 10.2 mm <sup>3</sup>

Mechanical Properties	
blocking torque M <sub>B</sub>	0.5 Ncm
max. normal force F <sub>N</sub>	3 N
positioner dimensions	25.5 x 20 x 10.2 mm <sup>3</sup>
stage diameter	Ø 15 mm
weight	11 g
Positioning	
travel	∞
step width	0.3 - 3.0 m°
scan range	> 8 m°
scan resolution	< 2 μ°
angular velocity	≈ 45 °/s
max. frequency	18.5 kHz
Materials and Vacuum Options	
steel base (-ST), titanium base (-TI)	
non-magnetic materials (-NM)	
-HV (10 <sup>-6</sup> mbar), -UHV / -UHVT (10 <sup>-11</sup> mbar)	



Closed-Loop with -S	
sensor resolution	25 μ°
closed-loop resolution	25 μ° MCS/SDC

The SR-2013 is our lightest and smallest closed-loop rotary positioner. An integrated ceramic precision bearing is the reason for the ultra-high accuracy as well as the extremely low radial run-out.









Linear dimensions are given in mm.

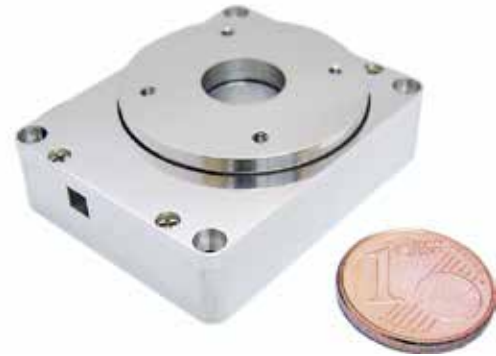
# ROTARY POSITIONERS

## SR-2812

### High-Precision Rotary Positioners

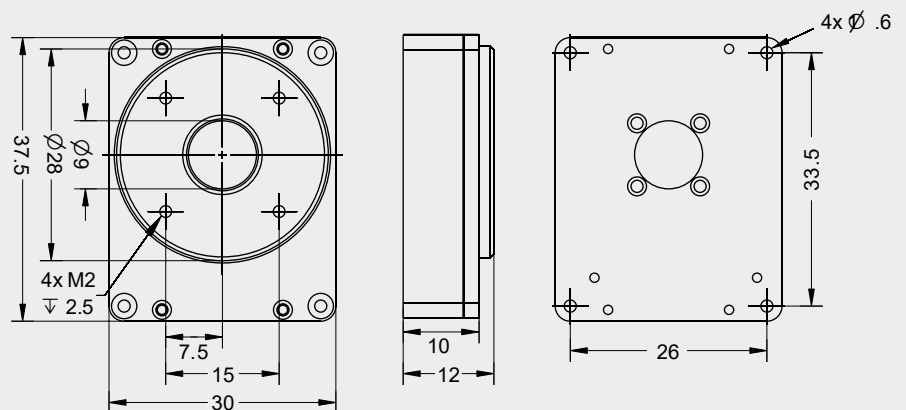
 resolution	 rotation	 non magnetic	 normal load	 vacuum	 size
< 1 $\mu^\circ$	$\infty$	available	3 N (300 g)	10 <sup>-6</sup> mbar	24.7 x 20 x 8.5 mm <sup>3</sup>

Mechanical Properties	
blocking torque $M_B$	3 N cm
max. normal force $F_N$	3 N
positioner dimensions	37.5 x 30 x 12 mm <sup>3</sup>
stage diameter	$\varnothing$ 28 mm
aperture	$\varnothing$ 9 mm
weight	35 g
Positioning	
travel	$\infty$
step width	0.3 - 3.0 m $^\circ$
scan range	> 4 m $^\circ$
scan resolution	< 1 $\mu^\circ$
angular velocity	$\approx$ 5 $^\circ$ /s
max. frequency	18.5 k Hz
Materials and Vacuum Options*	
steel base (-ST), titanium base (-TI)	
non-magnetic materials (-NM)	
-HV (10 <sup>-6</sup> mbar), -UHV / -UHVT (10 <sup>-11</sup> mbar)	



Closed-Loop with -S	
sensor resolution	25 $\mu^\circ$
closed-loop resolution	25 $\mu^\circ$ MCS/SDC

The SR-2812 is the smallest closed-loop rotary positioner with an aperture of 9 mm. An integrated ceramic precision bearing is the reason for the ultra-high accuracy as well as the extremely low radial run-out.



Aperture: 9 mm  
Linear dimensions are given in mm.

\* positioner dimensions, mounting holes and travel range may vary and can be customized

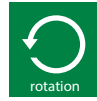
# ROTARY POSITIONERS

## SR-4011

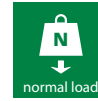
### High-Precision Rotary Positioners



< 1  $\mu^\circ$



$\infty$



10 N (1 kg)



down to  
10<sup>-6</sup> mbar

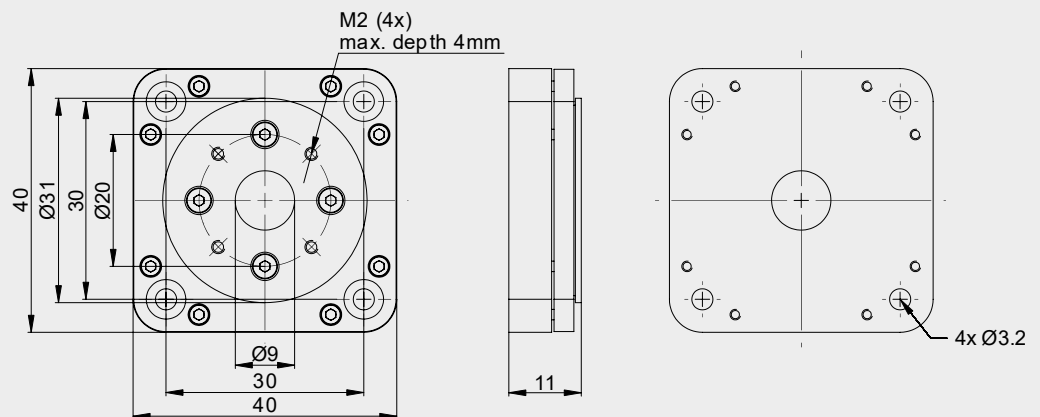


40 x 40 x 11  
mm<sup>3</sup>

Mechanical Properties	
blocking torque $M_B$	5 Ncm
max. normal force $F_N$	10 N
positioner dimensions	40 x 40 x 11 mm <sup>3</sup>
stage diameter	$\varnothing$ 31 mm
aperture	$\varnothing$ 9 mm
weight	60 g
Positioning	
travel	$\infty$
step width	0.3 - 2.0 m $^\circ$
scan range	> 4 m $^\circ$
scan resolution	< 1 $\mu^\circ$
angular velocity	$\approx$ 15 $^\circ$ /s
max. frequency	18.5 kHz
Materials and Vacuum Options*	
steel base (-ST), titanium base (-TI)	
hard end stops (-E)	
higher blocking force (-D)	
-HV (10 <sup>-6</sup> mbar)	



Closed-Loop with -S	
sensor resolution	15 $\mu^\circ$
closed-loop resolution	15 $\mu^\circ$ MCS/SDC
Closed-Loop with -L	
sensor resolution	60 $\mu^\circ$
closed-loop resolution	60 $\mu^\circ$ MCS/SDC 1 m $^\circ$ (H)CU
Closed-Loop with -M	
sensor resolution	500 $\mu^\circ$
closed-loop resolution	500 $\mu^\circ$ MCS/SDC 1 m $^\circ$ (H)CU



Aperture: 7 mm  
Linear dimensions are given in mm.



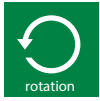
# ROTARY POSITIONERS

## SR-4513

### High-Precision Rotary Positioners



resolution  
< 1 μ°



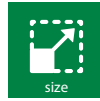
rotation  
∞



normal load  
20 N (2 kg)



vacuum  
10<sup>-6</sup> mbar



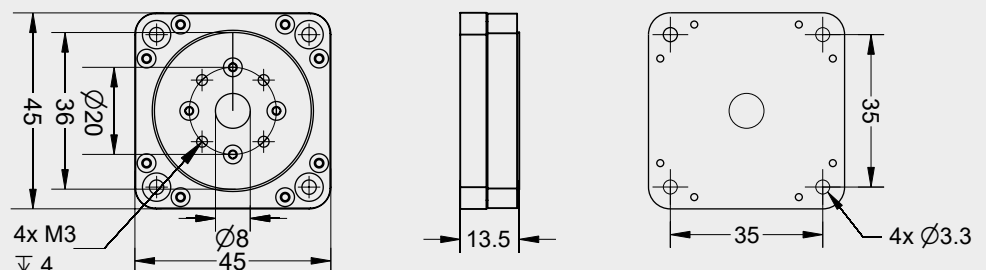
size  
45 x 45 x  
13.5 mm<sup>3</sup>

Mechanical Properties	
blocking torque $M_B$	5 Ncm
max. normal force $F_N$	20 N
positioner dimensions	45 x 45 x 13.5 mm <sup>3</sup>
stage diameter	Ø 36 mm
aperture	Ø 8 mm
weight	89 g
Positioning	
travel	∞
step width	0.3 - 3.0 m°
scan range	> 4 m°
scan resolution	< 1 μ°
angular velocity	≈ 15 °/s
max. frequency	18.5 kHz
Materials and Vacuum Options*	
steel base (-ST), titanium base (-TI)	
hard end stops (-E)	
higher blocking force (-D)	
-HV (10 <sup>-6</sup> mbar)	



Clodsed-Loop with -S	
sensor resolution	15 μ°
closed-loop resolution	15 μ° MCS/SDC
Clodsed-Loop with -L	
sensor resolution	60 μ°
closed-loop resolution	60 μ° MCS/SDC 1 m° (H)CU
Clodsed-Loop with -L	
sensor resolution	500 μ°
closed-loop resolution	500 μ° MCS/SDC 1 m° (H)CU

Due to the high-load stainless steel bearing, the SR-4513 is very robust. Compared to the footprint, the height is relatively low, making this positioner an excellent choice for integration into flat positioning systems.



Aperture: 9 mm  
Linear dimensions are given in mm.

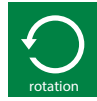
# ROTARY POSITIONERS

## SR-5018

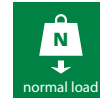
### High-Precision Rotary Positioners



resolution  
< 1  $\mu^\circ$



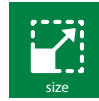
rotation  
 $\infty$



normal load  
20 N (2 kg)



vacuum  
down to  
10<sup>-6</sup> mbar

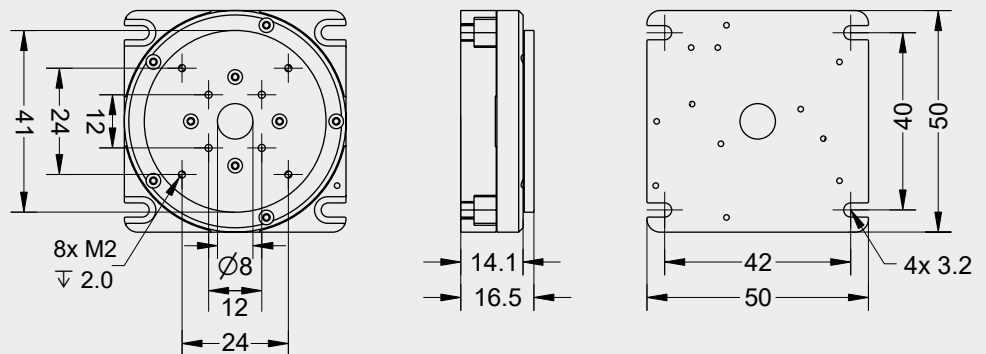


size  
50 x 50 x  
16.5 mm<sup>3</sup>

Mechanical Properties	
blocking torque $M_B$	7 Ncm
max. normal force $F_N$	20 N
positioner dimensions	50 x 50 x 16.5 mm <sup>3</sup>
stage diameter	$\varnothing$ 41 mm
aperture	$\varnothing$ 8 mm
weight	$\approx$ 100 g
Positioning	
travel	$\infty$
step width	0.2 - 2.0 m $^\circ$
scan range	> 3.8 m $^\circ$
scan resolution	< 1 $\mu^\circ$
angular velocity	$\approx$ 15 $^\circ$ /s
max. frequency	18.5 kHz
Materials and Vacuum Options*	
steel base (-ST), titanium base (-TI)	
hard end stops (-E)	
higher blocking force (-D)	
-HV (10 <sup>-6</sup> mbar)	



Closed-Loop with -S	
sensor resolution	15 $\mu^\circ$
closed-loop resolution	15 $\mu^\circ$ MCS/SDC
Closed-Loop with -L	
sensor resolution	60 $\mu^\circ$
closed-loop resolution	60 $\mu^\circ$ MCS/SDC 1 m $^\circ$ (H)CU
Closed-Loop with -M	
sensor resolution	500 $\mu^\circ$
closed-loop resolution	500 $\mu^\circ$ MCS/SDC 1 m $^\circ$ (H)CU



Aperture: 8 mm  
Linear dimensions are given in mm.

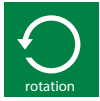
# ROTARY POSITIONERS

## SR-5714

### High-Precision Rotary Positioners



resolution  
< 0.5 μ°



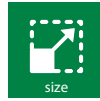
rotation  
∞



normal load  
25 N (2.5 kg)



vacuum  
down to  
10<sup>-6</sup> mbar



size  
57 x 57 x 14  
mm<sup>3</sup>

#### Mechanical Properties

blocking torque $M_B$	5 N cm
max. normal force $F_N$	25 N
positioner dimensions	57 x 57 x 14 mm <sup>3</sup>
stage diameter	∅ 57 mm
aperture	∅ 25 mm
weight	110 g

#### Positioning

travel	∞
step width	0.2 - 2.0 m°
scan range	> 2.3 m°
scan resolution	< 0.5 μ°
angular velocity	≈ 9 °/s
max. frequency	18.5 kHz

#### Materials and Vacuum Options\*

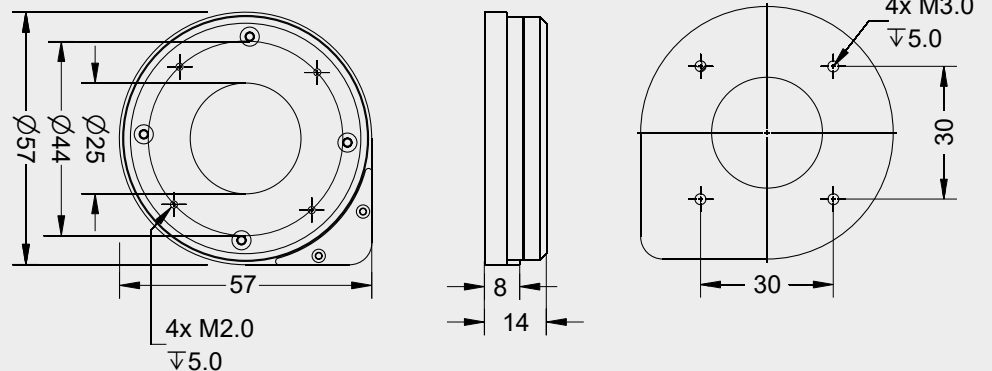
steel base (-ST), titanium base (-TI)
higher blocking force (-D)
-HV (10 <sup>-6</sup> mbar)



#### Closed-Loop with -S

sensor resolution	15 μ°
closed-loop resolution	15 μ° MCS/SDC

Designed with an aperture of 25 mm, the robust SR-5714 can be used for a broad range of applications.









Aperture: 25 mm  
Linear dimensions are given in mm.

# ROTARY POSITIONERS

## SR-5714C

### High-Precision Rotary Positioners

 resolution	 rotation	 normal load	 non magnetic	 vacuum	 size
< 0.5 $\mu^\circ$	$\infty$	25 N (2.5 kg)	available	down to $10^{-11}$ mbar	57 x 57 x 13.75 mm <sup>3</sup>

Mechanical Properties	
blocking torque $M_B$	5 N cm
max. normal force $F_N$	25 N
positioner dimensions	57 x 57 x 13.75 mm <sup>3</sup>
stage diameter	$\varnothing$ 48 mm
aperture	$\varnothing$ 25 mm
weight	105 g

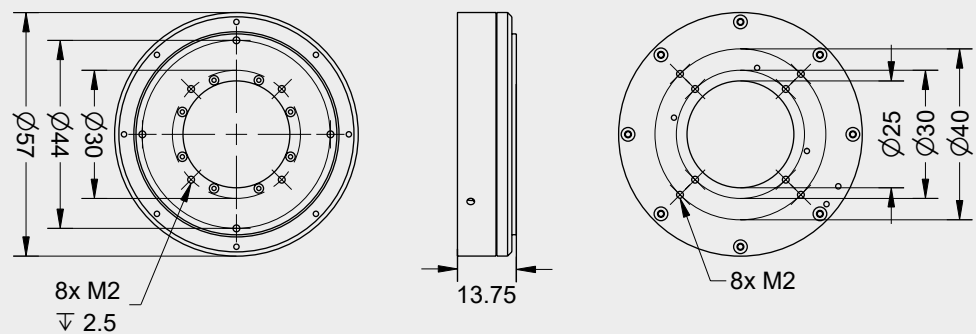
Positioning	
travel	$\infty$
step width	0.2 - 2.0 m $^\circ$
scan range	> 2.3 m $^\circ$
scan resolution	< 0.5 $\mu^\circ$
angular velocity	$\approx$ 9 $^\circ$ /s
max. frequency	18.5 kHz

Materials and Vacuum Options*	
steel base (-ST), titanium base (-TI)	
non-magnetic materials (-NM)	
higher blocking force (-D)	
-HV ( $10^{-6}$ mbar), -UHV / -UHVT ( $10^{-11}$ m bar)	



Closed-Loop with -S	
sensor resolution	15 $\mu^\circ$
closed-loop resolution	15 $\mu^\circ$ MCS/SDC

This robust positioner can be used also for applications in harsh environments, down to ultra-high vacuum environments.



Aperture: 25 mm  
Linear dimensions are given in mm.

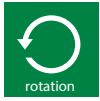
# ROTARY POSITIONERS

## SR-7012

### High-Precision Rotary Positioners



resolution  
<math>< 0.5 \mu^\circ</math>



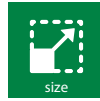
rotation  
 $\infty$



normal load  
25 N (2.5 kg)



vacuum  
down to  
 $10^{-6}$  mbar

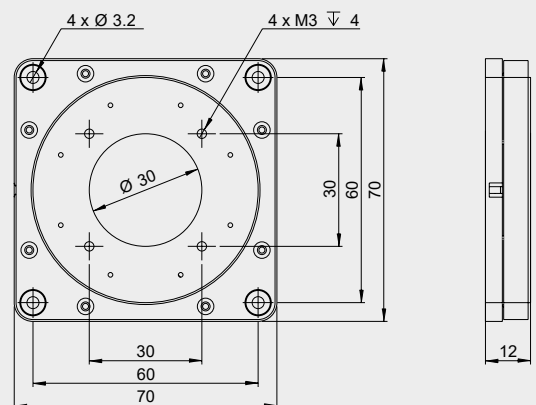


size  
70 x 70 x 12  
mm<sup>3</sup>

Mechanical Properties	
blocking torque $M_B$	10 Ncm
max. normal force $F_N$	25 N
positioner dimensions	70 x 70 x 12 mm <sup>3</sup>
stage diameter	$\varnothing$ 60 mm
aperture	$\varnothing$ 30 mm
weight	100 g
Positioning	
travel	$\infty$
step width	0.2 - 2.0 m $^\circ$
scan range	> 2.5 m $^\circ$
scan resolution	<math>< 0.5 \mu^\circ</math>
angular velocity	$\approx 9^\circ/s$
max. frequency	18.5 kHz
Materials and Vacuum Options*	
steel base (-ST), titanium base (-TI)	
higher blocking force (-D)	
-HV ( $10^{-6}$ mbar)	



Closed-Loop with -S	
sensor resolution	15 $\mu^\circ$
closed-loop resolution	15 $\mu^\circ$ MCS/SDC



Linear dimensions are given in mm.

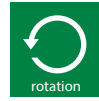
# ROTARY POSITIONERS

## SR-7021

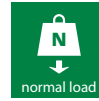
### High-Precision Rotary Positioners



resolution  
< 0.5 μ°



rotation  
∞



normal load  
25 N (2.5 kg)



non magnetic  
available



vacuum  
down to 10<sup>-11</sup> mbar



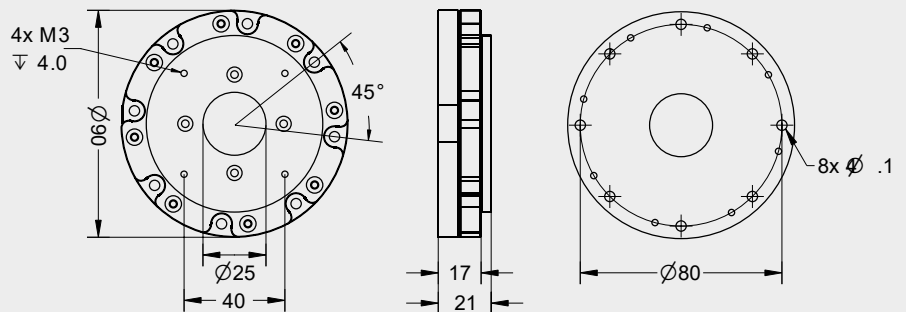
size  
90 x 90 x 21 mm<sup>3</sup>

Mechanical Properties	
blocking torque $M_B$	10 Ncm
max. normal force $F_N$	25 N
positioner dimensions	90 x 90 x 21 mm <sup>3</sup>
stage diameter	Ø 70 mm
aperture	Ø 25 mm
weight	400 g
Positioning	
travel	∞
step width	0.2 - 2.0 m°
scan range	> 3.1 m°
scan resolution	< 0.5 μ°
angular velocity	≈ 9 °/s
max. frequency	18.5 kHz
Materials and Vacuum Options*	
steel base (-ST), titanium base (-TI)	
non-magnetic materials (-NM)	
higher blocking force (-D)	
-HV (10 <sup>-6</sup> mbar), -UHV / -UHVT (10 <sup>-11</sup> m bar)	



Closed-Loop with -S	
sensor resolution	15 μ°
closed-loop resolution	15 μ° MCS/SDC

Currently, the SR-7021 is our strongest rotary positioner and frequently chosen for heavy duty applications.



Aperture: 82 mm  
Linear dimensions are given in mm.

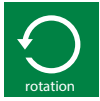
# ROTARY POSITIONERS

## SR-12012

### High-Precision Rotary Positioners



resolution  
< 1  $\mu^\circ$



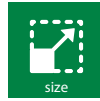
rotation  
 $\infty$



normal load  
20 N (2 kg)



vacuum  
down to  
10<sup>-6</sup> mbar



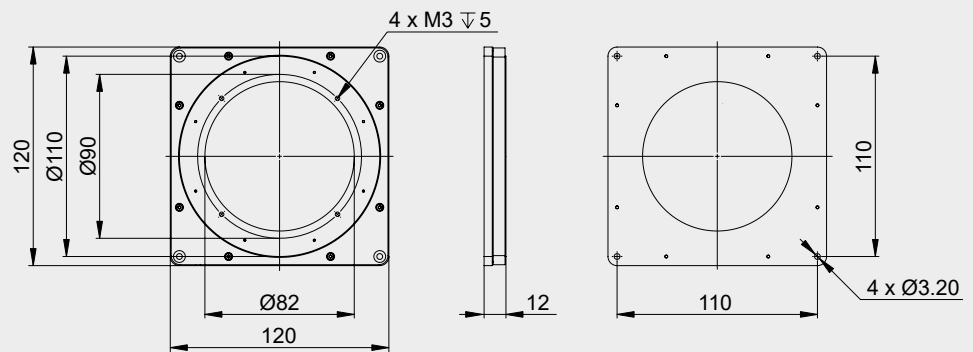
size  
120 x 120 x  
12 mm<sup>3</sup>

Mechanical Properties	
blocking torque $M_B$	15 Ncm
max. normal force $F_N$	20 N
positioner dimensions	120 x 120 x 12 mm <sup>3</sup>
stage diameter	$\varnothing$ 110 mm
aperture	$\varnothing$ 82 mm
weight	320 g
Positioning	
travel	$\infty$
step width	0.3 - 1.5 m $^\circ$
scan range	> 4.0 m $^\circ$
scan resolution	< 1 $\mu^\circ$
angular velocity	$\approx$ 10 $^\circ$ /s
max. frequency	18.5 kHz
Materials and Vacuum Options*	
steel base (-ST), titanium base (-TI)	
higher blocking force (-D)	
-HV (10 <sup>-6</sup> mbar)	



Closed-Loop with -S	
sensor resolution	5 $\mu^\circ$
closed-loop resolution	5 $\mu^\circ$ MCS/SDC

At the moment, the SR-12012 is our biggest rotary positioner and mostly chosen for special applications where a big aperture and highest precision is absolutely essential.



Aperture: 82 mm  
Linear dimensions are given in mm.

\* positioner dimensions, mounting holes and travel range may vary and can be customized

